
PLATING, SURFACE FINISHING, CLEANING AND COATING **REQUIREMENTS**

REVISION HISTORY

- Revision 18 is the initial revision
- The applicable revision of this document is determined by:
 - The revision specified on the purchase order, or
 - The revision in effect at the time of the purchase order if no revision is listed on the purchase order.

REQUIREMENTS

1. Piece parts, components and/or assemblies that are manufactured in accordance with (or manufactured to meet the requirements of) a Military, Federal or Commercial Specification or Commercial Off-The-Shelf (COTS) Part Number(s) are exempt from the requirements of this document. Examples JANTX, M39014, MS15795, NAS, RNR, MIL-PRF-39012, COTS as defined per FAR 12, etc.
2. Printed wiring boards (PWB) and circuit card assemblies (CCA), or PWBs and CCAs contained within assemblies, are exempt from the requirements of this document.
3. The Seller shall comply with this Quality Note for all design characteristics that include any of the process specifications listed in Table 1 below.
4. Seller shall flow down all requirements of this Quality Note to Seller's sub-tier suppliers and ensure conformance to the requirements.
5. Seller and their sub-tier suppliers shall comply with the following condition:
 - 5.1. Supplier is approved by NADCAP for the process being performed.
6. If the above condition cannot be met, the Seller shall contact the Buyer for further instruction.

13598008	AMS2488	ASTM D3933	MIL-F-495
13598997	AMS2700	AWS C2.18	MIL-G-45204
13599266	AMS-C-26074	AWS C2.23M	MIL-P-81728
13647034	AMS-C-81728/AMS-P-81728	D1537896	MIL-PRF-55110
AMS2403	AMS-P-81728	D3933	MIL-PRF-8625/MIL-A-8625
AMS2404	AMS-QQ-N-290	DP60649-482	MIS-11254
AMS2414	AMS-QQ-P-35	G774699/MIL-C-10578	MIS-41177
AMS2417	AMS-QQ-P-416	H314543	MIS-47017
AMS2418	AMS-QQ-S-365	H408625	MIS-47769
AMS2423	ASTM A123	H701638	MIS-58615
AMS2424	ASTM A380	HP10-37	PSD5445157-1
AMS2427	ASTM A967	HP1-26	QQ-N-290
AMS2451	ASTM B449	HP4-171	QQ-P-35
AMS2451/13	ASTM B488	MIL-C-14550	RP01-001
AMS2451/9	ASTM B545	MIL-DTL-13924	SP80054
AMS2460	ASTM B579	MIL-DTL-14538	SP80055
AMS2461	ASTM B633	MIL-DTL-16232	TT-C-490 Type I
AMS2469	ASTM B689	MIL-DTL-16232G	TT-C-490 Type II
AMS2473	ASTM B700	MIL-DTL-26074	TT-C-490 Type IV
AMS2474	ASTM B733	MIL-DTL-45204	
AMS2477	ASTM B841	MIL-DTL-5541/MIL-C-5541	
AMS2482	ASTM B912	MIL-DTL-83488	

Table 1: Processes Relevant to this Quality Note

DATA SUBMISSION SUMMARY

- There is no deliverable data to the Buyer required by this document.

NOTES

- Use of NADCAP certified suppliers does not absolve the Seller of their responsibility to monitor supplier performance, provide acceptable processes, products, and services, to the Buyer and to comply with all specification and quality requirements.